

REMOVAL AND INSTALLATION

Front Bumper

Removal and Installation

1. Remove the front bumper cover. For additional information, refer to Front Bumper Cover in this section.
 2. Remove the 4 front bumper isolator pin-type retainers and the front bumper lower outer and upper center inner isolators.
 3. Drill out the 6 front bumper spot welds.
 4. Remove the 8 bolts and the front bumper.
 - To install, tighten to 25 Nm (18 lb-ft).
 5. **NOTE:** Spot welding the bumper is not required for installation.
To install, reverse the removal procedure.
-