

REMOVAL AND INSTALLATION

Accessory Drive Belt Idler Pulley — 4.6L (3V)

Removal and Installation

All idler pulleys

1. Using a suitable belt tensioner release tool, rotate the accessory drive belt tensioner clockwise and remove the accessory drive belt.

LH upper idler pulley

2. Remove the nut and position the coolant hose routing bracket aside.
 - To install, tighten to 10 Nm (89 lb-in).

All idler pulleys

3. Remove the bolt and the accessory drive belt idler pulley.
 - To install, tighten to 25 Nm (18 lb-ft).
4. **NOTE:** Refer to the illustration for correct drive belt routing.
To install, reverse the removal procedure.

