


## REMOVAL AND INSTALLATION

### Brake Disc


#### Material

Item	Specification
High Temperature Nickel Anti-Seize Lubricant XL-2	ESE-M12A4-A
Brake Parts Cleaner PM-4	—

#### Removal

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.
2.  **CAUTION: When removing the brake caliper and anchor plate assembly, never allow it to hang from the brake hose. Provide a suitable support.**  
Remove the 2 bolts and position the brake caliper anchor plate and brake caliper assembly aside.
3. Remove the brake disc.

#### Installation

1. Clean any rust or debris from the brake disc and the wheel hub.
  - Use brake parts cleaner to clean the brake disc and hub surfaces.
2.  **CAUTION: Do not allow the lubricant to make contact with the wheel studs, brake pads, or brake disc.**  
Apply a thin coat of anti-seize lubricant to the hub flange.
3. Position the brake caliper and brake caliper anchor plate assembly and install the 2 bolts.
  - Tighten to 103 Nm (76 lb-ft).
4. Test the brakes for normal operation.